





Pluto Train 2 Project – Lower Carbon Emission Intensity by Design

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All references to dollars, cents or \$ in this presentation are to US currency, unless otherwise stated.

References to "Woodside" may be references to Woodside Energy Group Ltd. or its applicable subsidiaries.



Woodside Energy – Introduction

- Woodside Energy (Woodside) was founded in Australia in 1954.
- Largest energy company listed on the ASX, with a portfolio of world-class assets.
- On 22 November 2021, Woodside Energy approved the Final Investment Decision (FID) to sanction its Scarborough and Pluto Train 2 developments.
- Pluto Train 2 will be one of the lowest carbon intensity projects for LNG delivered to customers in northern Asia, at approximately 0.26tCO2-e/tLNG.



Woodside Energy assets



Woodside Energy – Climate Strategy

Woodside aims to thrive through the energy transition by building a low-cost, lower-carbon, profitable, resilient
and diversified portfolio.



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Scarborough and Pluto Train 2 Development



Pluto Train 2 – Emissions Reduction Strategy



Main areas of focus for the Project to address Scope 1 and 2 emissions:

- 1. Minimise flaring,
- 2. Design out, and
- 3. Construction execution opportunities.



Minimise Flaring

- Pluto Train 2 ties into the existing Pluto Train 1 flaring system which has been designed to reduce greenhouse gas emissions, including:
 - Designed for "No Continuous Flaring",
 - Minimising operational flaring minimised by:
 - \circ $\,$ Minimising emergency flaring, and
 - Smokeless flare design and a mixture of sonic and conventional flare tips.
- The Pluto Train 2 design continues to look for ways to reduce flaring via design of the process control system and philosophies, equipment selection and operating and maintenance strategies which minimises, or avoids entirely, venting or flaring where it is safe to do so.



Design Out – Process Technology Selections



The Optimized Cascade Process

- ConocoPhillips Optimized Cascade[®] Process LNG 1. Liquefaction Technology, including OCP CryoSep[™] heavies removal unit (HRU)
- 2. Acid Gas Removal Unit (AGRU) Design
- 3. NRU design (OCP Nitro[™]) and selection of Recuperative Thermal Oxidizer (RcTO)



Design Out – Equipment Selections

- Pluto Train 2 focussed on the big emitters:
 - Refrigeration drivers and power generation driver Ο
 - Wastenheatofesovetybijstems
 - Inless turbine's thermal efficiency 0
 - power margins
 Nitrogen oxides (NOX) control
 emission rates Ο
 - operability, reliability, and
 - compatibility with ConocoPhillips Optimized Cascade Process.



- Outcomes:
 - LM6000PF+ refrigerant drivers with:
 - WHRU on ethylene strings for hot oil heating
 - Inlet Air Chilling (IAC) on all six units
 - DLE NOX control
 - Frame 6b for power generation, to achieve high reliability integration 0 with existing Train 1 Power generation system



Design Out – Reducing NOx Emissions

- NOx such as those from turbine exhaust systems interact with trace gases in the upper atmosphere which ultimately results in a net enhancement of the greenhouse effect.
- The Project considered a number of NOx control technologies, including :
 - Water/Steam injection,
 - Selective catalytic reduction, and
 - Dry Low NOx combustion technology (the DLE 1.5 combustor system selected)



Image courtesy of Baker Hughes. All rights reserved. GE LM6000PF+ aero-derivative gas turbine

- In summary, the use of high efficiency aero-derivative gas turbine compressor drivers, with inlet air chilling (IAC), DLE combustors, combined with unfired waste heat recovery units ("WHRUs") reduces the greenhouse emissions to air.
- This selection results in approximately a 27% reduction in NOx emissions intensity when compared against the Pluto Train 1 design (Woodside, 2007 and 2011).



Construction Execution Opportunities

- The Project collaborated with the Contractor to identify and implement a number of execution opportunities and supply chain initiatives to reduce Scope 1 and Scope 2 emissions.
- The following opportunities were implemented:
 - Concrete specification the production of cement is a considerable contributor to the overall global greenhouse gas emissions (in the order of 5-8%). The Project requires 62,000 cubic metres to complete the scope,
 - Solar panels were installed at the module yard to power the wifi grid,
 - Planting trees to offset the emissions from the batch plan. Community tree planting programs expected to start in 2023,
 - \circ Installing solar panels on the module yard constructions offices, and
 - Use of tricycles instead of pick-up trucks to commute around the module yard.



Outcome – Pluto Train 2 Carbon Intensity

Reservoir CO2 in relation to other Australian LNG projects1



Amongst the lowest carbon intensity LNG sources2,3



LNG assists coal-to-gas switching in Asia

Aligned with our customers' decarbonisation goals

Will be one of the lowest carbon intensity projects for LNG delivered to customers in north Asia³

- Overall greenhouse intensity of Pluto Train 2 reduced to approximately 0.26tCO2-e/tLNG
- This will be one of the lowest carbon intensity projects for LNG delivered to customers in north Asia



Acknowledgements

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Qi Ma – Process Engineering Supervisor, ConocoPhillips

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References

- 1. Woodside Climate Report 2021 <u>Climate Report 2021 (woodside.com)</u>
- 2. Greenhouse effect of NOx Greenhouse effect of NOX PubMed (nih.gov)

